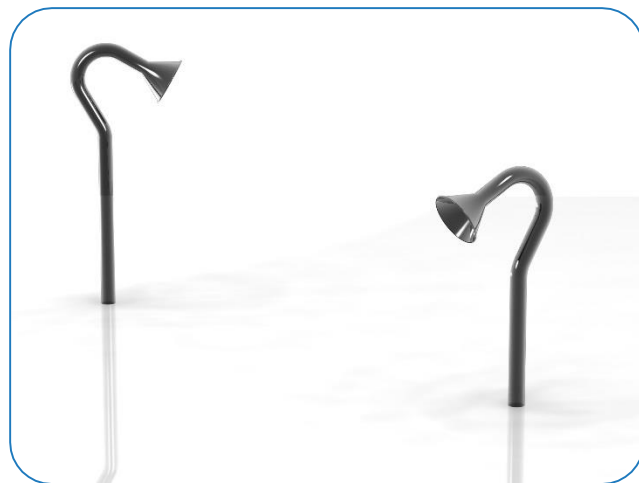
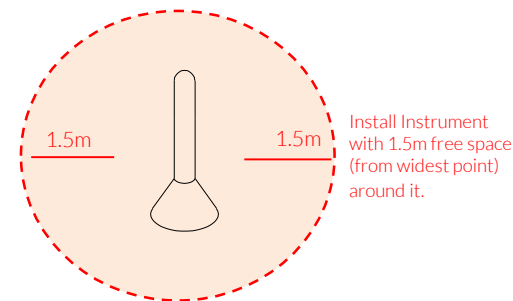


Installation Instructions



3. Locate (lower) legs into hole using jigs provided making sure they are vertical and level prior to concreting in place.

4. Once happy with location of the Instrument, **fill** hole using rapid hardening **concrete**. Be sure to compact concrete around legs and leave to dry according to manufactures guidelines.



Ground Fixed

Talk Tubes
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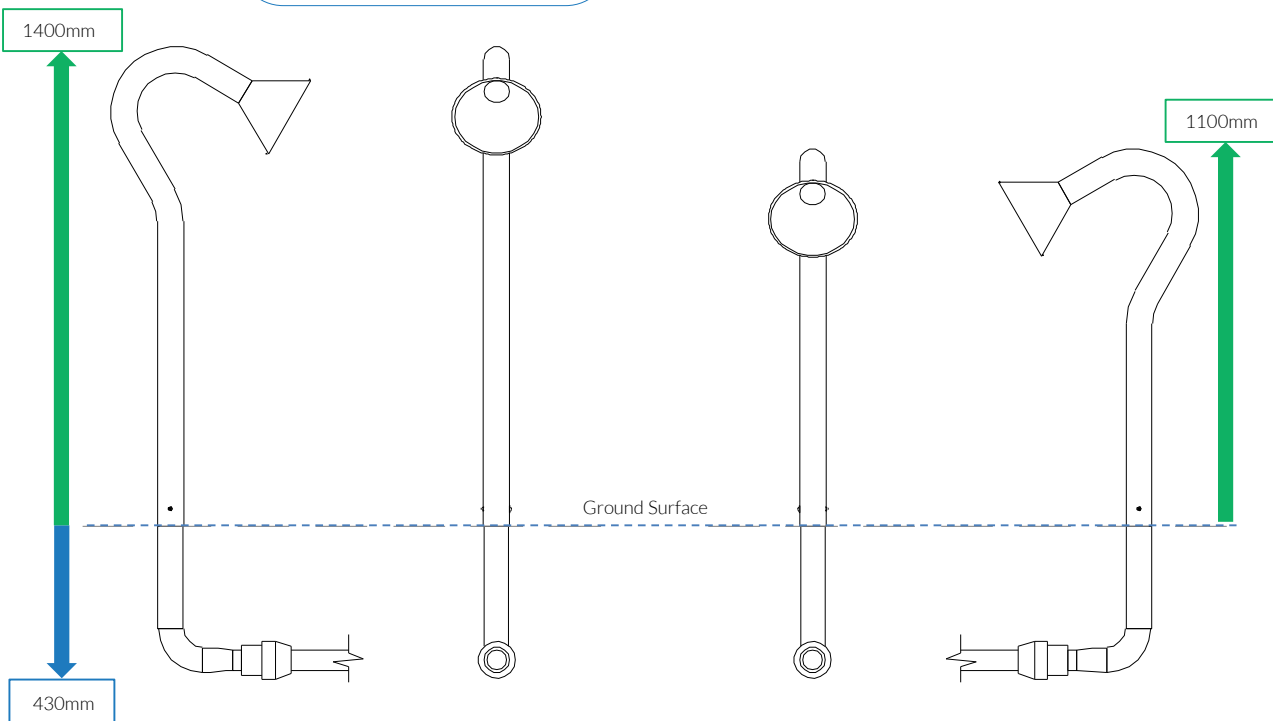


Instrument Components:

1. Attach the in ground legs with the M10x70 security screws and Barrel Nuts. (1.1) (See Assembly Guide)

2. Excavate Trench for the 2 tubes and blue in ground pipe 500mm wide by 600mm deep, in desired location upon decision from customer. (1.2) (See Ground Fix Installation Sheet)

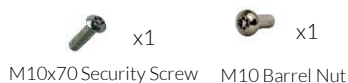
Metric Conversion:
430mm/ 16 59/64"
1100mm/ 43 5/16"
1400mm/55 1/8"
1.5m/ 59"



Weight of heaviest part 16kg (Talk Tube)




Ground Fix Components:







Spares available from
percussionplay.com or from your
local distributor

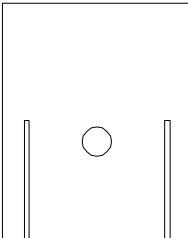
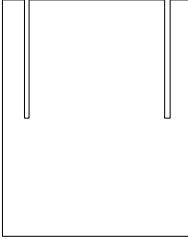
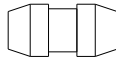
25 Kg

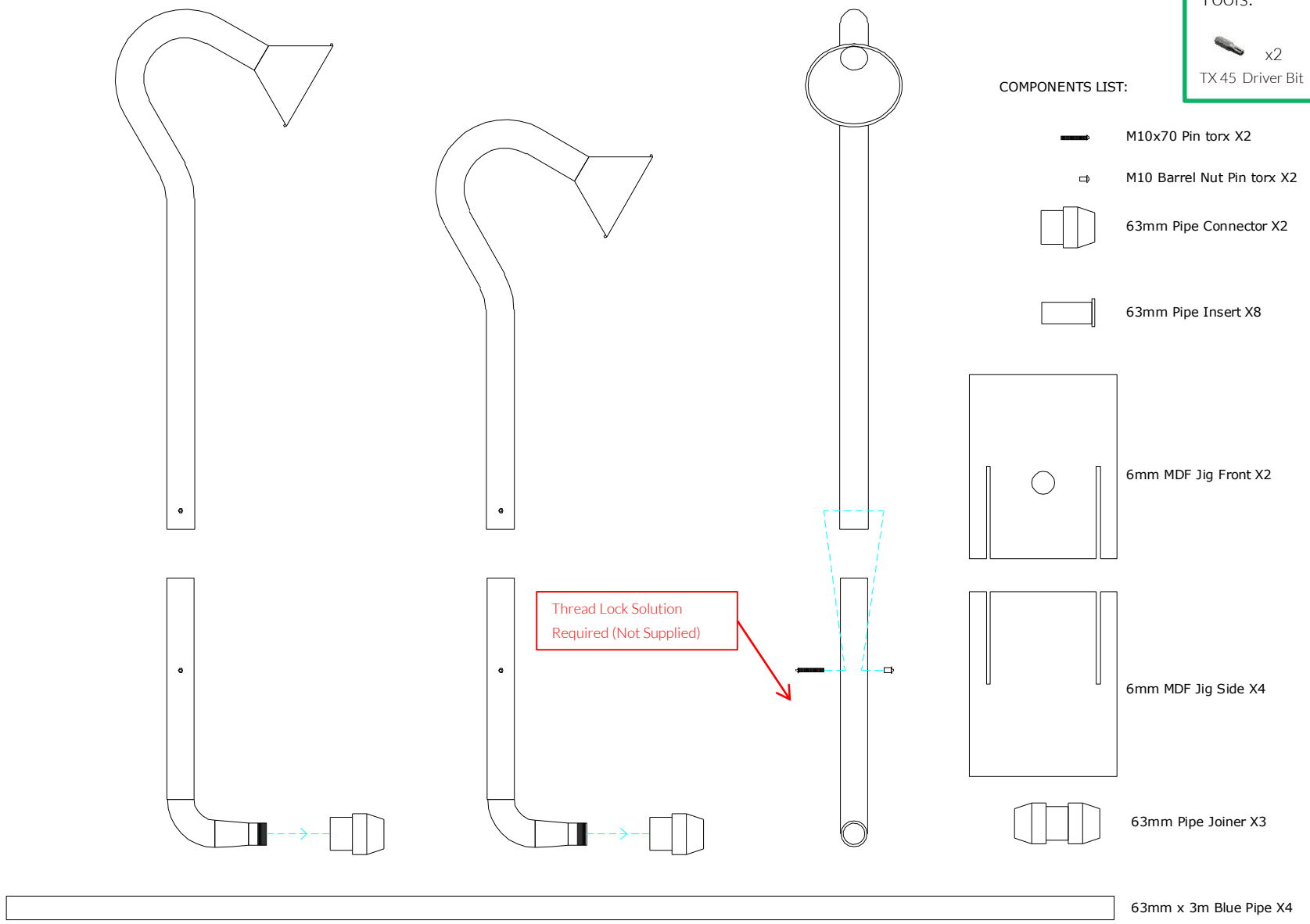
Tools:

 x2
TX 45 Driver Bit

COMPONENTS LIST:

-  M10x70 Pin torx X2
-  M10 Barrel Nut Pin torx X2
-  63mm Pipe Connector X2
-  63mm Pipe Insert X8

-  6mm MDF Jig Front X2
-  6mm MDF Jig Side X4
-  63mm Pipe Joiner X3



Ground Fixed
Talk Tubes
Page 2 of 6




Instrument
Components:

Thread Lock Solution
Required (Not Supplied)



Ground Fix
Components:

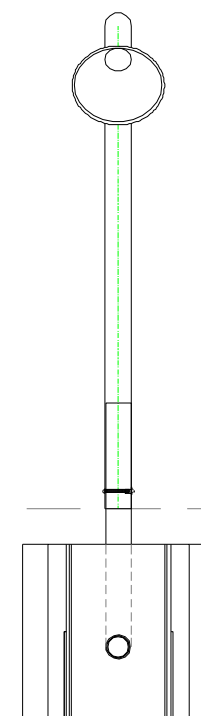
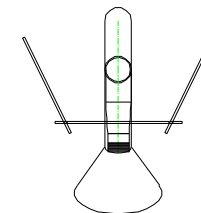
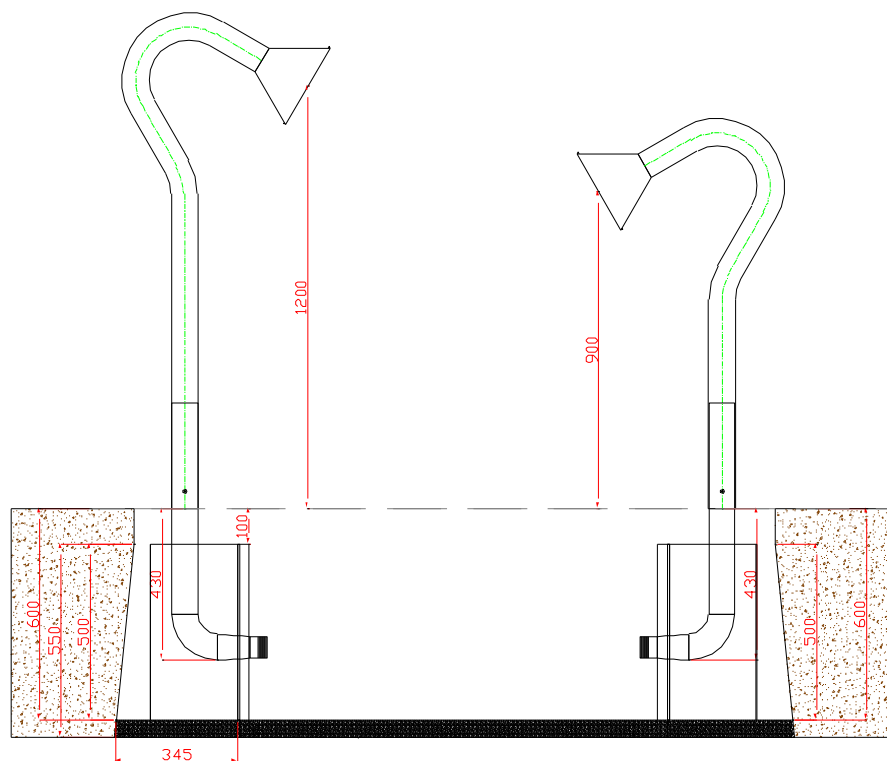
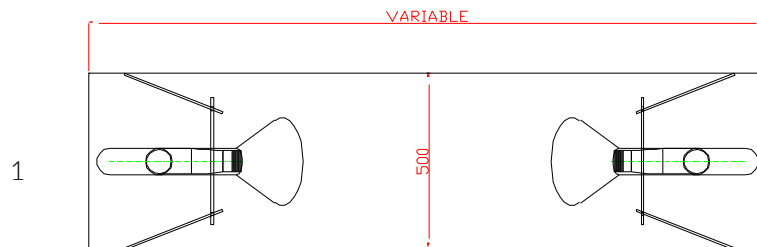
-  x2
-  x2

Spares available from
percussionplay.com or from your
local distributor

15 Kg

Ground Fix Post Installation

Foundations should not present a hazard. These foundations are recommended as a guide, for more information on foundation details for various surface see Part 1 of BS EN 1176.



Insert the Threaded tube end through the hole in the jig provided, this should prevent the concrete from affecting the threads to attach the blue ground pipe

Excavate Trench with a 500mm by variable length according to customers requirements tapering down to 600mm depth

Compact base of hole with 50mm of aggregate. Lower Talk tube posts into each end of the trench (check instrument straight and level, and at correct height before filling with concrete)

Metric Conversion:
50/ 2"
100mm/ 4"
345mm/ 13 37/64"
500mm/ 19 11/16"
600mm/ 23 5/8"
900mm/ 35 7/16"
1200mm/ 47 1/4"

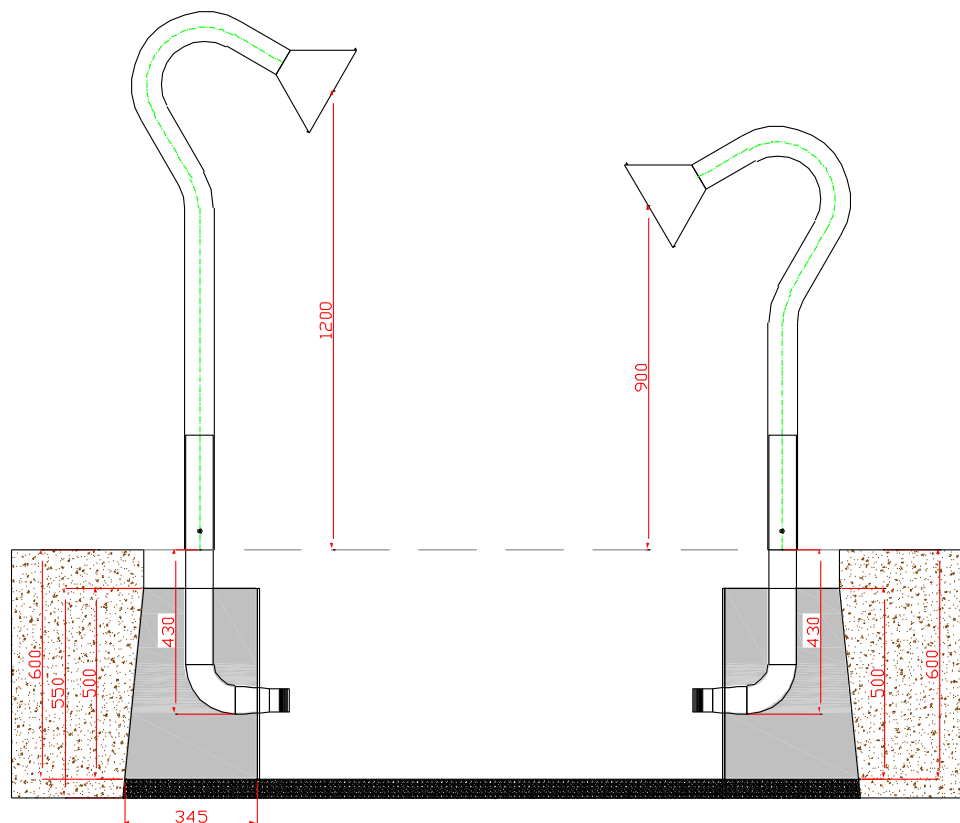
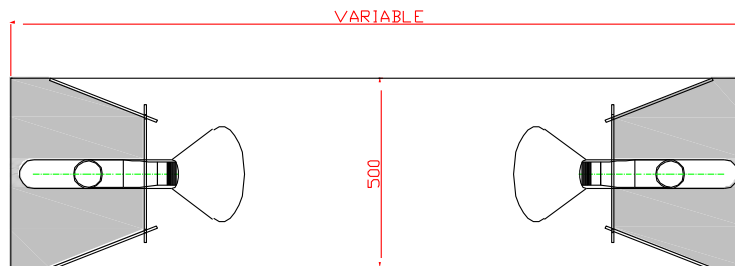
Ground Fixed

Talk Tubes
Page 3 of 6



Components:

3



Fill holes with fast drying concrete using MDF Jigs to manufacturers specifications to fix each talk tube in desired location making sure they are level

Ground Fixed

Talk Tubes
Page 4 of 6



Components:

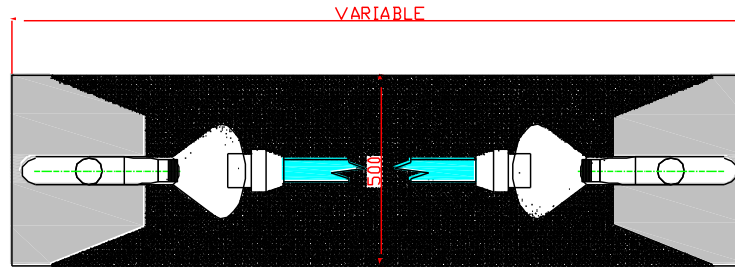
Metric Conversion:
 50/ 2"
 100mm/ 4"
 345mm/ 13 37/64"
 500mm/ 19 11/16"
 600mm/ 23 5/8"
 900mm/ 35 7/16"
 1200mm/ 47 1/4"

Ground Fix Installation

3



Push pipe inserts into each open end of blue pipe



Tools:



Ground Fixed

Talk Tubes
Page 5 of 6



Components:



Joiner
X3



Pipe Insert
X8



Coupler
X2



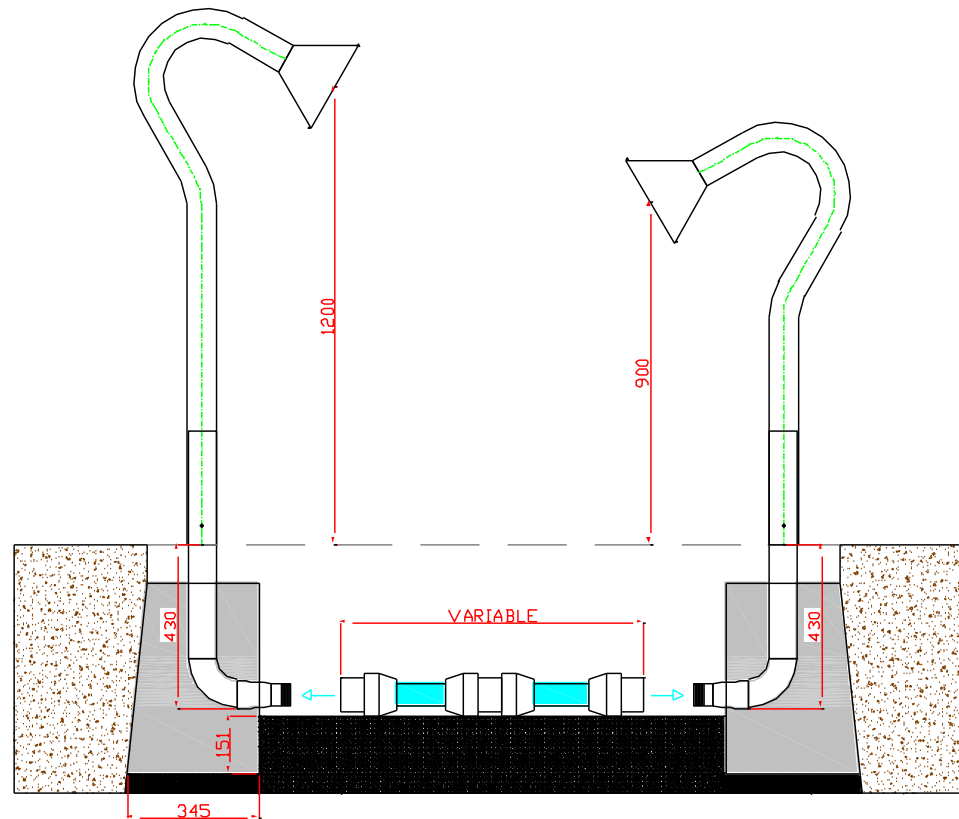
Blue Pipe
X4



Push blue pipe into join making sure it passes the O ring



Tighten with hands then finish with wrench



Removed MDF Jigs once concrete has set. Compact base of trench with 150mm of aggregate. Attach the blue underground pipe to the fittings and joiners, to span 12m will require 4 x 3m Blue pipe sections and 3 x Joiners

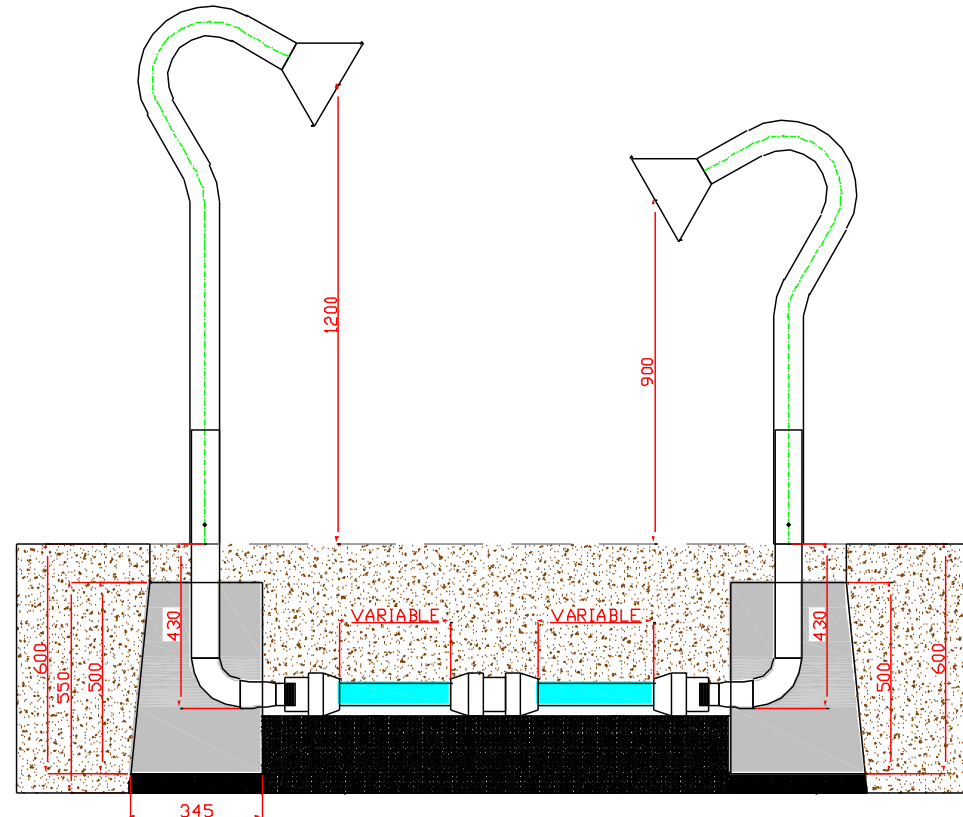
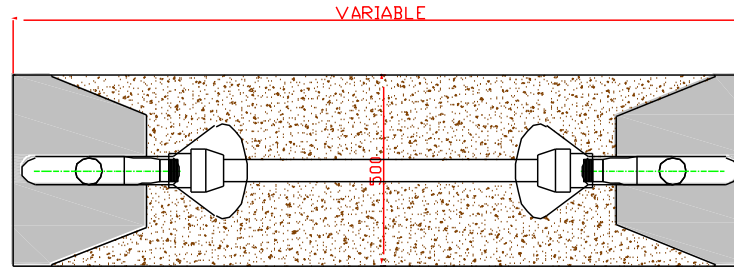
Metric Conversion:
50/2"
100mm/4"
345mm/13 37/64"
500mm/19 11/16"
600mm/23 5/8"
900mm/35 7/16"
1200mm/47 1/4"

Ground Fix Installation

Tools:



4



Metric Conversion:
50/ 2"
100mm/ 4"
345mm/ 13 37/64"
500mm/ 19 11/16"
600mm/ 23 5/8"
900mm/ 35 7/16"
1200mm/ 47 1/4"

Once Blue pipe has been attached and tightened into place with tool provided back fill trench to ground surface



Components:



Joiner
X3



Pipe Insert
X8



Coupler
X2



Blue Pipe
X4